

**Amendments to the Specification:**

Please replace the paragraph that begins at page 2, line 29 and ends at page 3, line 3 with the following amended version of that paragraph:

A<sup>1</sup>  
One process of injection molding of optical disks is described in ~~application No. 09/751,646 (Pickutoski et al.[][]]~~ U.S. patent No. 6,527,538, which is hereby incorporated by reference. According to the method described in this ~~application~~ patent, polycarbonate plastic material is injection molded against a production stamper and, when removed from the injection molding machine, has the shape of a substrate having on one surface pits and lands in the pattern representing the digital data.

Please replace the paragraph that begins at page 5, line 8 and ends at page 5, line 14 with the following amended version of that paragraph:

A<sup>2</sup>  
\_\_\_\_\_As shown in FIG. 1, the illustrative stamper 10 made in accordance with this invention bears markings 20 (enlarged for illustrative purposes) corresponding to a desired watermark image. The image may comprise any indicia, for example, pictures or graphical images, trademarks, symbols, words, numbers, or any combination thereof.